

Characterization and Application of Na/SnO₂ Catalyst in Biodiesel Production: Insights into Structure and Performance

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Abstract

Biodiesel production via transesterification of rapeseed oils offers a sustainable substitute for fossil fuels, with solid base catalysts playing a key role in enhancing reaction efficiency. This study reports the synthesis a Na/SnO₂ solid base catalyst and its performance evaluation using the transesterification reaction of rapeseed oil. SnO₂ was synthesized via a precipitation method and subsequently combined with sodium metal under a nitrogen atmosphere. Sodium species interacted with SnO₂ through the formation of NaOH and Na₂O, bonding to surface hydroxyl groups or incorporating into lattice defects to generate strong basic sites (Hammett range: 11.2–15.6). Structural and surface properties were characterized by XRD, FT-IR, TG-DSC, SEM, and Hammett titration. Optimal catalytic performance was achieved under conditions of pH 8, calcination at 600°C for 3 hours, 0.015 mol surfactant concentration, and 3.75 wt.% sodium loading, yielding a biodiesel conversion rate of 93.6%. Results demonstrated that moderate calcination was critical to ensuring high crystalline and active site availability, while excessive thermal treatment induced sintering and deactivation. This work presents an innovative method to stabilize Na-based active sites and prevent SnO₂ dissolution, offering a viable route for designing high-performance solid superbases for green biodiesel synthesis.

1. Introduction

With the continuous advancement of industrialization, global energy consumption has increased rapidly, resulting in a growing dependence on fossil fuels. However, fossil energy sources are increasingly constrained by resource uncertainty and severe environmental impacts, prompting an urgent need for cleaner alternatives [1]. Biodiesel, a renewable, biodegradable, and environmentally friendly fuel primarily composed of fatty acid methyl esters, has

been widely recognized as a promising substitute for fossil fuels. Biodiesel generators can be used as a backup power source for renewable energy sources (e.g., wind power, tidal power) to provide supplemental power when the grid is unstable or there is a shortage of electrical energy [2]. The use of biodiesel as a sustainable energy storage source opens up possibilities for building miniaturized grid production facilities [3]. Biodiesel can be synthesized by transesterification [4] or esterification [5]. According to the American standard ASTM D6751, transesterification yields a higher fatty acid methyl ester content, ensuring the purity of fatty acid methyl esters in biodiesel ($\geq 96.5\%$). Among the catalysts used to catalyze the transesterification reaction, alkali catalysts are favored due to their high reaction efficiency under mild conditions [6]. While homogeneous alkali catalysts (e.g., NaOH, KOH) provide fast reaction kinetics, they suffer from significant drawbacks including difficult separation, catalyst loss, and substantial wastewater generation, which hinder large-scale industrial adoption. Furthermore, the corrosive nature of homogeneous bases poses challenges for reactor materials and increases maintenance costs. Solid alkaline catalysts, as a subclass of heterogeneous systems, are increasingly utilized for their superior reusability and ease of separation. Within this category, monometallic oxides (e.g., CaO [7], MgO [8], ZrO₂ [9], TiO₂ [10]), molecular sieves [11], clay minerals [12], and alkali-loaded [13] carriers such as Na-ZrO₂ [14] and KOH/SnO₂ [15] have been extensively explored. SnO₂, in particular, has emerged as an effective support due to its inherent lattice defects [16] and Lewis acid centers [17][18], which enhance the dispersion and stability of alkaline active sites [19]. The presence of oxygen vacancies and acidic sites on SnO₂ not only facilitates alkali metal anchoring but may also promote reactant adsorption, thereby synergistically enhancing the transesterification process. However, conventional preparation methods for alkali-supported SnO₂ catalysts, often involving wet impregnation followed by high-temperature calcination, face notable challenges. These processes typically consume large quantities of alkali precursors and can induce partial dissolution of the SnO₂ support. This reaction forms soluble stannate species, which may compromise the structural integrity and long-term stability of the catalyst [15]. Therefore, developing a synthesis strategy that minimizes alkali usage while maximizing the structural stability of SnO₂-supported catalysts remains a critical research objective.

To address the aforementioned limitations, we herein report a novel strategy for the synthesis of Na/SnO₂ solid base catalysts. This approach involves an in-situ solid-state reaction between a SnO₂ precursor and a sodium source under controlled nitrogen atmosphere and temperature. The synthesis is designed to achieve stable Na incorporation through deliberate lattice defect engineering [20], with the dual objectives of minimizing alkali usage and enhancing the structural stability of the catalyst. The nitrogen atmosphere is crucial to prevent premature oxidation of metallic sodium and to control the reaction pathway between Na and SnO₂. The structure and properties of the prepared catalyst were analyzed and characterized. Subsequently, its catalytic performance was evaluated in a model ester exchange reaction. Rapeseed oil was selected as a model feedstock due to its widespread availability, moderate fatty acid composition, and relevance to industrial biodiesel production. This work aims to establish an efficient and robust catalytic pathway for sustainable biodiesel synthesis.

2. Experimental

2.1 Reagents

All reagents were employed as received without additional purification. Edible rapeseed oil, characterized by an acid value below 0.5 mg KOH/g, served as the reaction feedstock. Tin (IV) chloride pentahydrate (SnCl₄·5H₂O, $\geq 99.0\%$) and sodium hydroxide (NaOH, $\geq 99.0\%$) were sourced from Sinopharm Chemical Reagent Co., Ltd. (China). Metallic sodium (Na, $\geq 99.0\%$), ammonia solution (NH₃·H₂O, 28–30 wt%), along with Hammett indicators including bromothymol blue, phenolphthalein, alizarin, and 2,4-dinitroaniline, were procured from Aladdin Biochemical Technology Co., Ltd. (China). Methanol (CH₃OH, $\geq 99.0\%$) and potassium hydroxide (KOH, $\geq 99.0\%$) were also obtained from Sinopharm.

2.2 Catalyst Preparation

The preparation process of the Na/SnO₂ catalyst is shown in Fig. 1. Step 1: At 60°C, a 100mL solution of 0.5mol/L SnCl₄ solution with a specified amount of Tween-80 was added ammonia drop by drop to adjust the pH, and the sediment was aged for 24 h. The slow addition of ammonia and the aging process are critical for controlling the nucleation and growth of SnO₂ particles, influencing their final size and morphology. The resulting sediment was then washed, filtered, and dried in 100 °C for 6 h. After grinding, the sediment was calcined at different temperatures to obtain the SnO₂ support. Step2: A specific amount of SnO₂ and elemental sodium were stirred and mixed under nitrogen protection at 250 °C for 0.5 h to obtain the Na/SnO₂ solid base. The mixing temperature of 250°C was selected based on preliminary tests to ensure sufficient mobility of sodium for diffusion into the SnO₂ matrix without causing excessive volatilization or side reactions. The samples were labelled as "xwt. %Na/SnO₂" based on the mass ratio of sodium to SnO₂.

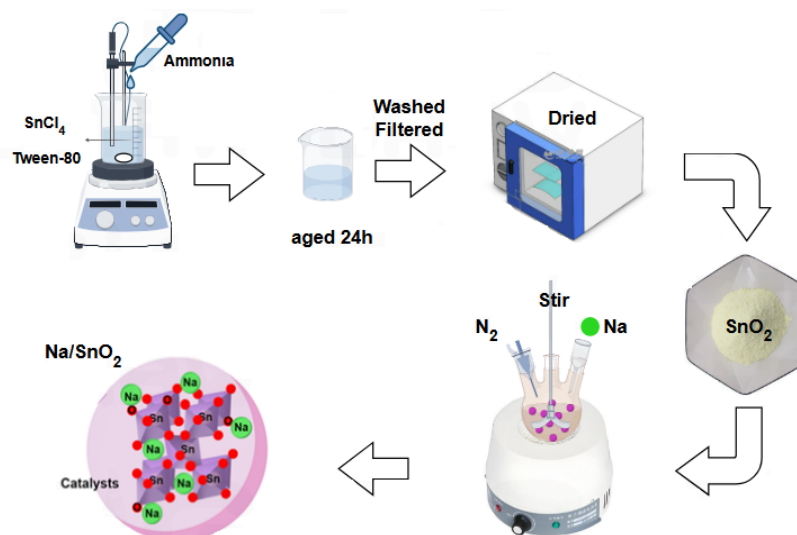


Fig. 1 Na/SnO₂ catalyst preparation process

2.3 Catalyst Characterization

The crystalline structures of the Na/SnO₂ were examined by X-ray diffraction (XRD) using a Rigaku MiniFlex 600 diffractometer equipped with Cu K α radiation. Measurements were conducted at 40 kV and 15 mA, scanning 2 θ from 10° to 70° at a step rate of 0.02°/s. Phase identification and crystallite size estimation were performed with the JADE software, applying the Scherrer equation to the dominant diffraction peaks. Thermal behavior and stability were assessed through simultaneous thermogravimetric and differential scanning calorimetry (TG-DSC) on a TA Instruments SDT2960 analyzer. Samples were heated from ambient temperature to 800°C at 10°C/min under a continuous oxygen flow. Fourier transform infrared (FT-IR) spectra were acquired on a Shimadzu IR Affinity-1 spectrometer to probe surface functional groups and chemical bonding. Scans covered the range of 400–4000 cm⁻¹ with a resolution of 4 cm⁻¹. Morphological and microstructural features were visualized using a Hitachi S-4800 field emission scanning electron microscope (FE-SEM) operated at 5 kV. The basic strength of the catalysts was evaluated via the Hammett indicator method [21]. The following indicators were utilized: bromothymol blue (pK_a = 7.2), phenolphthalein (pK_a = 9.3), alizarin red (pK_a = 11.2), and 2,4-dinitroaniline (pK_a = 15.6).

2.4 Catalyst Performance Evaluation

Catalytic activity was assessed through the transesterification reaction, as outlined in Fig. 2. Reaction Conditions: The catalyst amount was equivalent to 1% of the mass of rapeseed oil, using a methanol to rapeseed oil molar ratio (n(methanol)/n(oil)) of 6:1, at 60°C [22] for 2.5 hours. The glycerol content was determined using the saponification-periodic acid oxidation method. Glycerol content in the product mixture was quantified using a saponification-periodic acid oxidation analytical model. The average molecular weight of the rapeseed oil feedstock was approximated as 930 g/mol, derived from its typical fatty acid composition [23]. The conversion efficiency was then determined based on the theoretical and actual glycerol contents, calculated with the following expression (Equation 1):

$$\text{Transesterification Conversion} = \frac{R1 - R2}{R1} \times 100\% \quad (1)$$

Where:

R1: Theoretical glycerol content in raw oil

R2: Actual glycerol content in raw oil

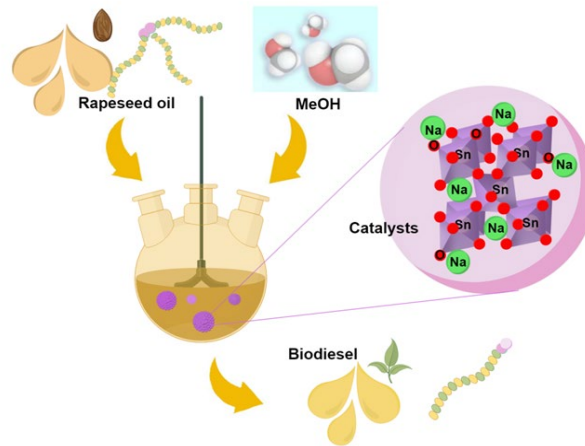


Fig. 2 The transesterification reaction

3. Results and Discussion

3.1 Effect of pH

As shown in Fig. 3, the conversion rate of the raw materials initially increases with pH and then decreases. When the pH reaches 8, the transesterification conversion rate peaks at 88.27%. The pH level controls the supersaturation of the solution, ultimately influencing the crystal size of the precipitate [24]. At $\text{pH} < 8$, insufficient supersaturation hinders effective SnO_2 crystallization and reduces the adsorption efficiency of the surfactant, thereby limiting the formation of well-defined crystalline particles. Crystallite sizes, derived from XRD data using the Debye–Scherrer equation (Table 1), decrease systematically from 1.89 nm to 1.25 nm as the pH rises from 6 to 11[25], indicating an inverse relationship between pH and SnO_2 crystallite dimension [26]. The reduction in particle size promotes improved dispersion and subsequent accessibility of sodium active sites. However, when the pH exceeds the optimum value, the crystal habit of SnO_2 undergoes a morphological transition from roughly spherical to hexagonal [26]. The stabilized crystal structure reduces the defects in the structure and improves the difficulty of mutual binding of SnO_2 and Na.

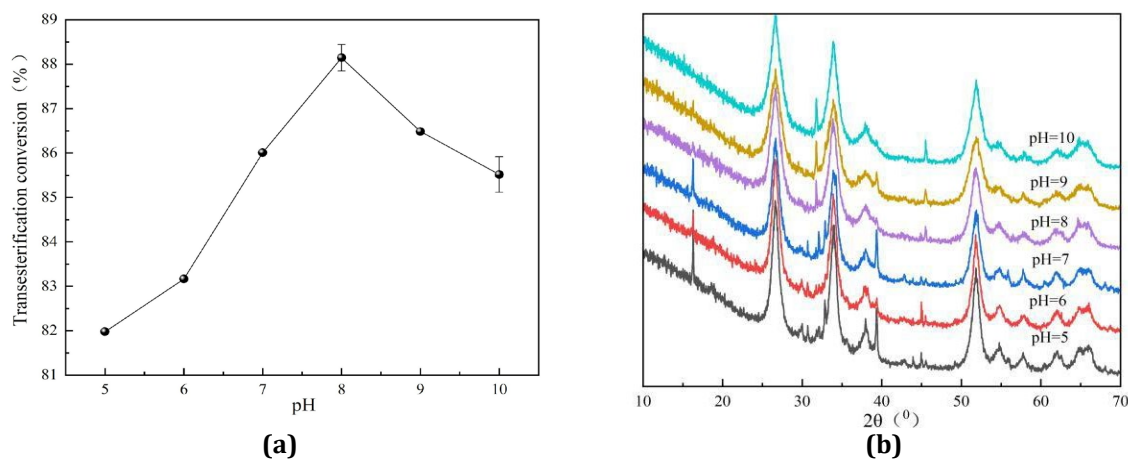


Fig. 3 (a) Effect of the pH on the transesterification conversion; (b) XRD of catalyst samples. (Catalyst preparation conditions Calcination temperature 600 °C; Calcination time 3h, tween-80 0.005mol, Na mass 5wt.%Na/SnO₂)

Table 1 Grain size for different pH

Time(h)	1	2	3	4	5	6
Grain size(nm)	1.89	1.68	1.63	1.43	1.29	1.25

3.2 Effect of Calcination Temperature

In Fig. 4(a), The catalytic activity of Na/SnO₂ reaches its peak when the calcination temperature reaches 600°C. Calcination temperature significantly affects the crystal structure and stability of the material. The TG curve in Fig. 4(b) indicates that the formation of SnO₂ crystals involves the gradual loss of absorbed and free water from the surface between 0-150°C [27]. Between 150-200°C, the SnO₂ weight decreases by approximately 0.2%, accompanied by a weak exothermic peak on the DSC curve due to the combustion and decomposition of the Tween surfactant, similar to Muhammad's findings [27]. From 200-500°C, the sample experiences a weight loss of about 8%, with a strong exothermic peak on the DSC curve at 500°C, indicating the reduction of surface hydroxyl groups and the transition of Sn²⁺ ions to Sn⁴⁺ ions, leading to the gradual formation of SnO₂ crystals [28][29]. The removal of hydroxyl groups is essential for creating a clean SnO₂ surface, which is more conducive to interaction with metallic sodium. The XRD pattern in Fig. 4(c) shows that the peaks at (220), (002), (310), (112), and (301) become increasingly distinct as the temperature exceeds 500°C, indicating enhanced crystallinity. The sharpening of these peaks confirms the growth of SnO₂ crystallites and the improvement in long-range order. However, further increasing the temperature beyond 500°C does not result in significant changes in SnO₂ mass as indicated by the TG curve, while the DSC curve still shows an endothermic process. This indicates that most structural water has been eliminated, allowing crystal grains to form and aggregate, thereby creating micropores between the grains. The formation of this porous texture is a key factor in providing accessible surface area for catalysis. This process increases the material's surface area, enhancing the contact area between the support and sodium, which subsequently improves the catalyst's activity. However, beyond 600°C, sintering and aggregation on the crystal surface may occur, resulting in a decline in catalytic performance. Sintering leads to pore collapse, a drastic reduction in surface area, and the encapsulation of active sites, all of which contribute to deactivation.

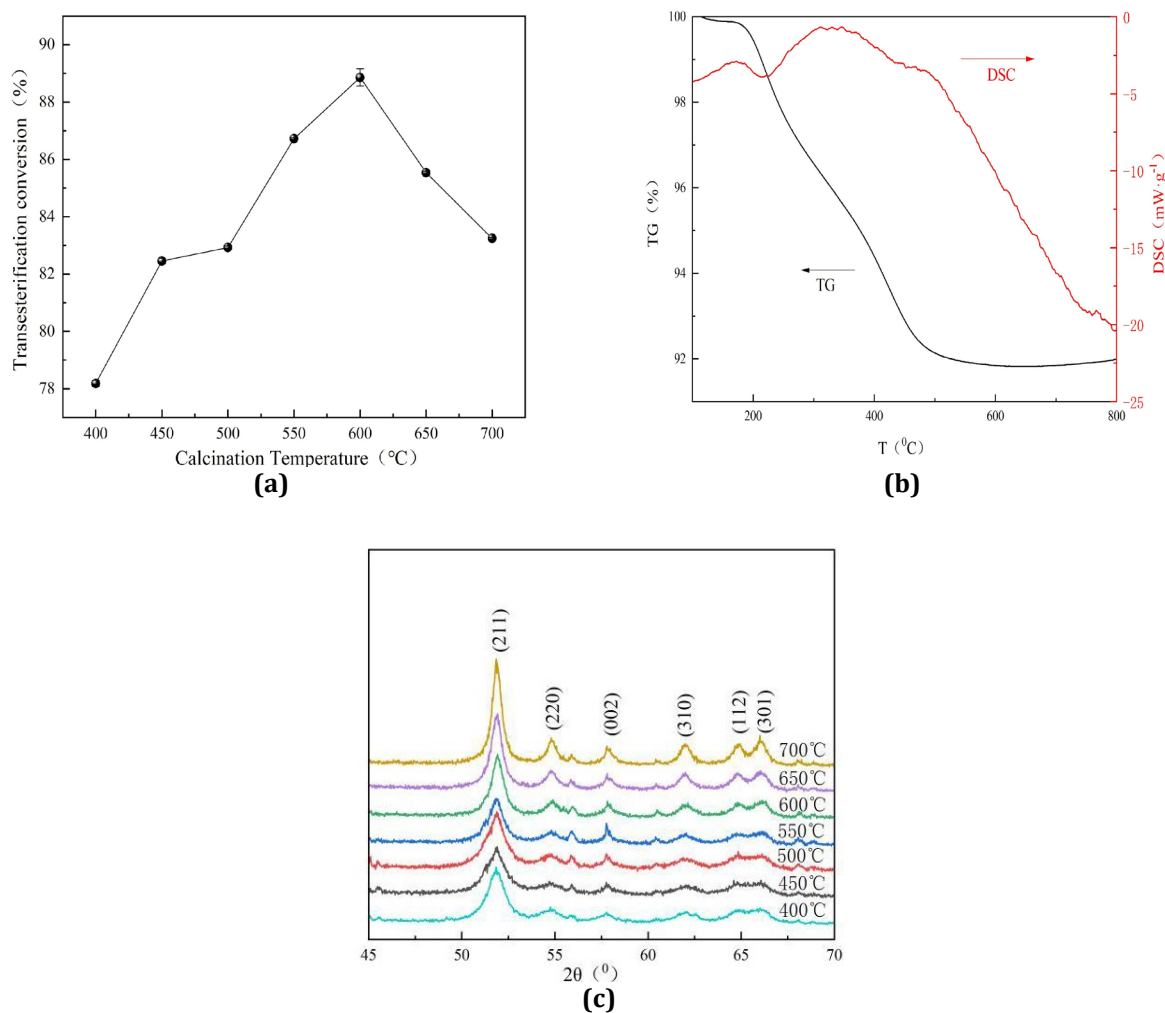


Fig. 4 (a) Effect of the calcination temperature on the transesterification conversion; (b) TG-DSC of SnO₂; (c) XRD of catalyst samples. (catalyst preparation conditions: pH=8, calcination time 3h, tween-80 0.005mol, Na mass 5wt.%Na/SnO₂)

3.3 Effect of Calcination Time

In Fig. 5(a), the catalytic activity of Na/SnO₂ initially increases with calcination time, reaching a peak conversion rate of 89.56% at the optimal calcination time of 3 h, before decreasing with further increase in time. According to the XRD patterns in Fig. 5(b), when the time of calcination is lower than 3 h, the SnO secondary phase interfaces at (002) and (112) are not fully formed [29]. The SnO phase can be attributed to the incomplete oxidation process of tin atoms. The coexistence of SnO and SnO₂ phases in the early stages of calcination creates a heterojunction interface, which may be rich in defects and active for sodium interaction. A shorter calcination time is insufficient to remove the structural water from SnO₂, thereby hindering crystal formation. However, as the calcination time increases, the SnO phase formation concurrently creates oxygen vacancies. These oxygen vacancy defects facilitate the formation of active sites between the SnO₂ support and sodium. Oxygen vacancies act as electron-rich centers, promoting the adsorption and activation of methanol, a key step in transesterification. When the calcination time exceeds 3 hours, the participation of oxygen leads to the reaction between SnO and oxygen, forming more SnO₂ and increasing the crystalline. The crystal sizes for different calcination times, obtained using the Debye-Scherrer formula, are displayed in Table 2. As the calcination time extends, the SnO₂ crystal size gradually increases, with a rapid growth rate between 2 to 4 h. The increase in particle size leads to tighter packing, resulting in the aggregation of catalyst particles, which hinders the dispersion of active sites and reduces catalytic performance. Thus, the optimal calcination time of 3 h achieves a balance between creating sufficient active defects (via controlled SnO presence and oxygen vacancies) and preventing excessive crystal growth and aggregation.

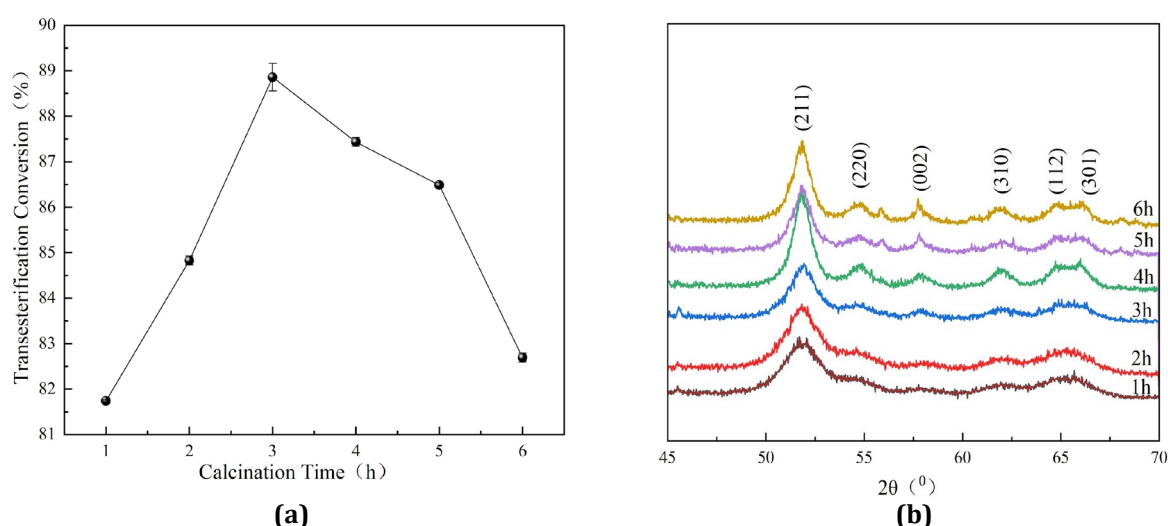


Fig. 5 (a) Effect of calcination time on the transesterification conversion; (b) xrd of catalyst samples (catalyst preparation conditions pH=8, calcination temperature 600 °C, tween-80 0.005mol, Na mass 5wt.%Na/SnO₂)

Table 2 Grain size for different pH

Time(h)	1	2	3	4	5	6
Grain size(nm)	1.074	1.105	1.336	1.735	1.755	1.765

3.4 Effect of Surfactant Amount

The conversion rate of the raw material reaches an optimal 92.4% when the surfactant concentration during catalyst preparation is 0.015 mol in Fig. 6. Beyond this concentration, the conversion rate of the transesterification reaction begins to decline. The nonionic surfactant Tween-80 facilitates the directional formation of SnO₂, effectively preventing the generation of non-framework SnO₂. Tween-80, with its hydrophilic polyoxymethylene chains and hydrophobic oleic acid tail, adsorbs onto growing SnO₂ nuclei, modifying surface energy and controlling growth kinetics. This results in a surface rich in organic groups and oxygen vacancies. An appropriate amount of Tween-80 forms a dense molecular layer covering the particle surface, effectively preventing the grains from coming into each other, resulting in smaller, well-dispersed particles [30]. However, when the Tween-80 concentration exceeds 0.015 mol, the excess molecules act as spatial fillers, diminishing the surfactant's effectiveness in directing SnO₂ formation. Consequently, a portion of the non-framework SnO₂ precipitates out,

leading to poorer particle dispersion and decreases the catalytic performance of the catalyst. Furthermore, excess organic residue from the surfactant requires more severe calcination for complete removal, potentially damaging the SnO_2 structure.

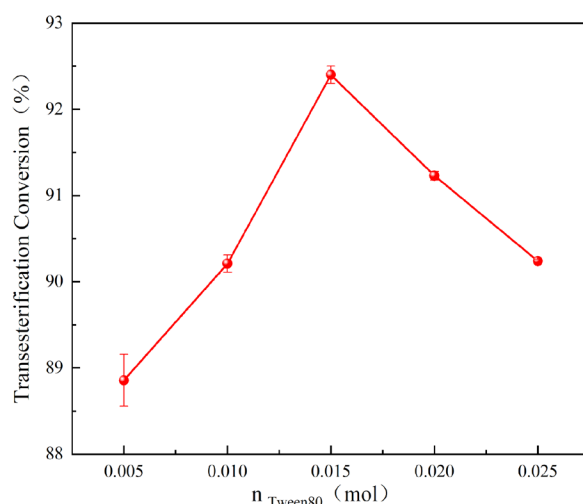


Fig. 6 Effect of surfactant dosage on the transesterification conversion (Catalyst preparation conditions pH=8, Calcination time 3h, Calcination temperature 600 °C, Na mass 5wt.%Na/SnO₂)

3.5 Effect of Na Loading

As depicted in Fig. 7(a), The Na/SnO₂ catalyst activity exhibits an initial increase with rising Na loading, reaching a peak conversion rate of 93.60% at 3.75 wt.% Na. Beyond this optimal loading, the catalytic activity declines. In Fig. 7(b), the $\diamond$ symbols represent the characteristic peaks of SnO₂, appearing at 26.9°, 34.2°, 38.3°, 52.2°, and 65.8° (JCPDS No. 046-1088). Notably, with increasing Na loading, no distinct peaks for metallic Na are detected, suggesting that Na reacts with SnO₂ during the loading process to form other compounds. This indicates that the synthesis method successfully promotes the reaction and incorporation of Na into the SnO₂ structure rather than merely depositing it as a separate metallic phase. Additionally, any exposed metallic Na undergoes oxidation, as evidenced by the appearance of characteristic peaks for NaOH (*), which become increasingly pronounced with higher Na loading (JCPDS No. 027-0711). This suggests that metallic Na interacts with the surface hydroxyl groups of SnO₂ or with environmental moisture, resulting in the formation of NaOH.

Furthermore, Na⁺ ions are likely incorporated into surface defects of SnO₂, interacting with lattice oxygen. As shown in Fig. 7c, the prominent absorption peak at 1645 cm⁻¹ is attributed to the bending vibration of adsorbed water molecules (-OH) [31]. The peak at 1375 cm⁻¹ is characteristic of surface bicarbonate (HCO₃⁻) species, formed by the chemisorption of atmospheric CO₂ onto basic sites [32]. This indicates the presence of basic sites on the Na₂O/SnO₂ catalyst. Meanwhile, the peak at 542 cm⁻¹ may correspond to the terminal Sn-O-Sn vibration [33], while the sharp peak at 627 cm⁻¹ is attributed to the stretching vibration of the Na-O bond.

However, a decline in catalytic activity is observed when the Na load exceeds 3.75 wt.%. This reduction can be attributed to the formation of sodium stannate (Na₂SnO₃) due to excess sodium., which reduces the active basic sites. The SEM image of the Na/SnO₂ catalyst calcined at 600 °C for 3 h is presented in Fig. 7d. The catalyst exhibits a relatively uniform morphology, with estimated particle sizes ranging between 1 and 5 nm, although some agglomeration is evident.

The basicity of the 3.75 wt.% Na/SnO₂ catalyst was evaluated. The catalyst causes a color change in thymol bromide (pK_a = 7.2) from yellow to blue, phenolphthalein (pK_a = 9.3) from light red to purple-red, and 2,4-diacetin yellow (pK_a = 11.2) from yellow to red, but it does not alter the color of nitroaniline (pK_a = 15.6). This result indicates that the Na/SnO₂ catalyst possesses solid basicity with a basic strength between 11.2 and 15.6.

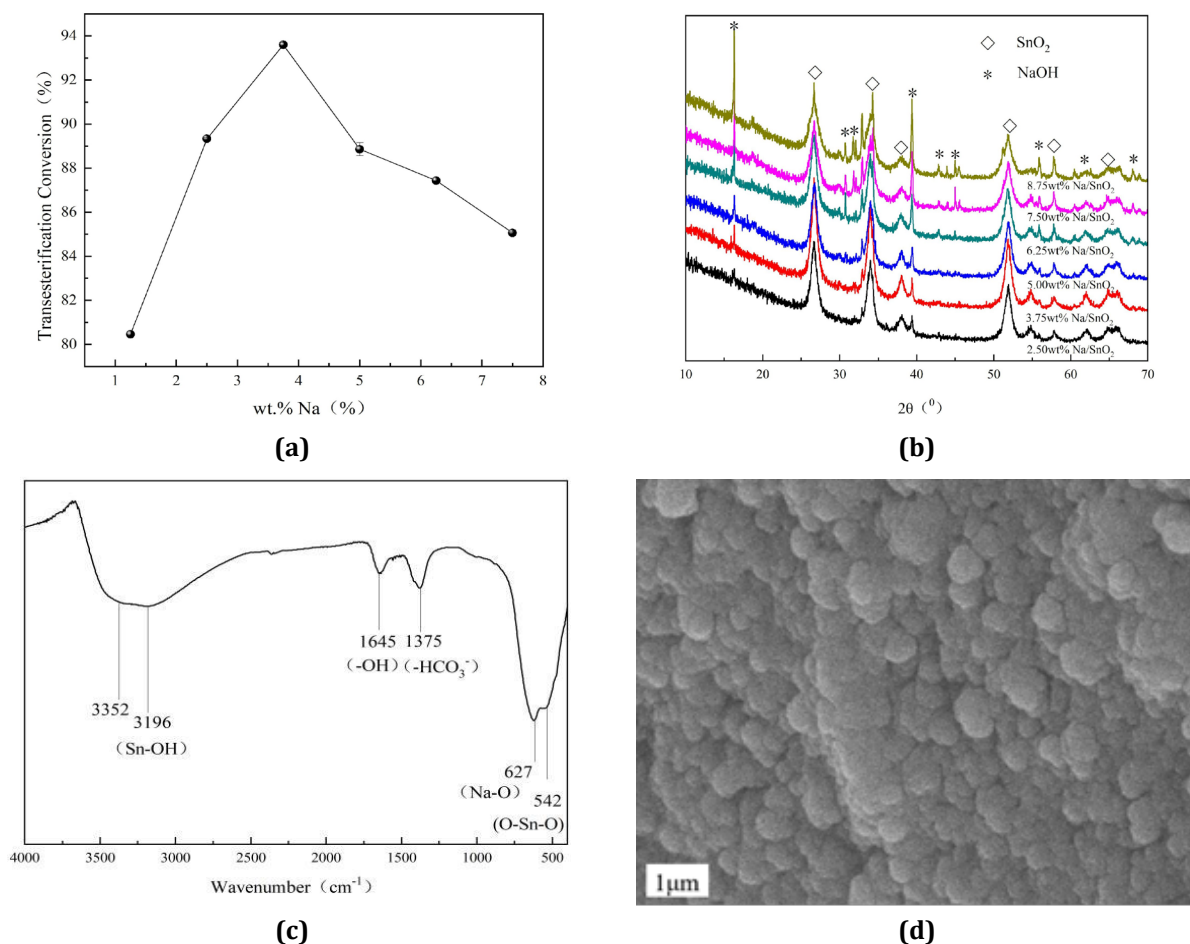


Fig. 7 (a) Effect of the loaded sodium mass on the transesterification conversion; (b) XRD of catalyst samples; (c) FT-IR of catalyst samples; (d) SEM of catalyst samples. (Catalyst preparation conditions pH=8, Calcination time 3h, Calcination temperature 600 °C, tween-80 0.005mol)

The interaction between Na and SnO₂, which leads to the formation of basic active sites, is illustrated in Fig.8. Sodium (Na) interacts with SnO₂ in the forms of sodium hydroxide (NaOH) and sodium oxide (Na₂O). These Na species embed within the SnO₂ structure and bond with the structural oxygen, creating the active basic sites essential for catalysis. Embedding Na into the SnO₂ matrix and forming bonds with oxygen generates a significant number of basic sites, thereby enhancing the catalytic performance of the Na/SnO₂ catalyst. This interaction mechanism underscores the importance of precise Na loading to achieve optimal catalytic activity.

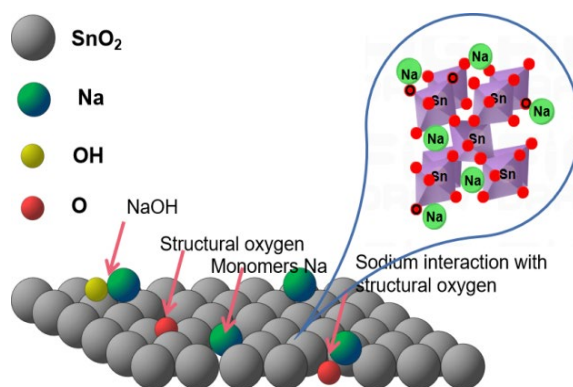


Fig. 8 Na/SnO₂ Catalyst surface mold

Table 3 Comparison of ZrO₂, SnO₂, CaO and MgO sources for the biodiesel production process

Catalyst	Catalyst's preparation	Reaction conditions	Yield(%)	Ref.
Na-ZrO ₂	ZrO ₂ : T = 700°C, t = 3h. Na-ZrO ₂ : Impregnation with NaNO ₃ . Dried in 105°C for 12 hours, calcined T = 700°C, t = 3h.	[Methanol]/[oil] = 36/1, [Catalyst] _{mass} = 6 wt%, t = 2h T = 60°C	100%	[34]
MgO-SnO ₂	SnO ₂ : T = 600 °C, t = 20 min. MgO-SnO ₂ : Dried in 100 °C for 15h, T = 600 °C, t = 2h.	[Methanol]/[oil] = 9:1-21:1, [Catalyst] _{mass} = 1-4 wt%, t = 30-180 min, T = 40-80 °C	88%	[35]
MGO@SnO	SnO ₂ : T = 600 °C, t = 2 h. MGO@SnO were sonicated for 1 h.	[Methanol]/[oil] = 10/1, [Catalyst] _{mass} = 5 wt%, t = 3h, T = 120°C	>88%	[36]
K/SnO ₂	K/SnO ₂ : Dried in 100 °C for 6 h. T = 700°C, t = 5 h.	[Methanol]/[oil] = 12/1, [Catalyst] _{mass} = 3 wt%, t = 1.5h, T = 65 °C	97.5%	[37]
ZnO/SnO ₂	ZnO/SnO ₂ : T = 500 °C, t = 2 h.	[Methanol]/[oil] = 12/1, [Catalyst] _{mass} = 4 wt%, t = 2h, T = 75 °C	96.75 %.	[38]
Cage-like CaO	Cage-like CaO: T = 700°C, in N ₂ atmosphere.	[Methanol]/[oil] = 15/1, [Catalyst] _{mass} = 3 wt%, t = 2h, T = 65 °C	97.80 %	[39]
Na-CaO/MgO	Na-CaO/MgO: T = 900°C, t = 4h.	[Methanol]/[oil] = 12/1, [Catalyst] _{mass} = 5 wt%, t = 6h, T = 65 °C	95.4%	[40]
Na/SnO ₂	Na/SnO ₂ : T = 600°C, t = 3 hours	[Methanol]/[oil] = 6/1, [Catalyst] _{mass} = 1 wt%, t = 2.5h, T = 60 °C	93.6%	This work

A comparison of esterification results with various solid base catalysts is presented in Table 3. It was observed that SnO₂-based solid bases achieved relatively high esterification yields ($\geq 88\%$). However, the synthesis of these catalysts typically involves a two-step process: the initial preparation of SnO₂ as a support, followed by the incorporation of active components via impregnation or mechanical mixing, and subsequent double calcination. This multistep approach increases the overall complexity and energy consumption of catalyst preparation. In contrast, although solid bases based on ZrO₂, CaO, and MgO are also commonly used, they generally require higher calcination temperatures to achieve sufficient catalytic activity.

3.6 Conclusion

In this study, a Na/SnO₂ solid base catalyst was successfully synthesized by first preparing SnO₂ via a precipitation method, followed by mixing with elemental sodium under a nitrogen atmosphere. The catalyst was evaluated for the conversion of rapeseed oil to biodiesel, with optimal preparation conditions as follows: pH 8, calcination temperature of 600 °C, calcination time of 3 hours, surfactant dosage of 0.015 mol, and sodium loading of 3.75 wt.%. Under these conditions, the transesterification rate can reach 93.6%.

This approach effectively inhibited SnO₂ dissolution and minimized alkali consumption. The resulting catalyst exhibited strong basicity, within the Hammett range of 11.2 to 15.6. Sodium interacted with SnO₂ by forming NaOH, either through bonding with surface hydroxyl groups or embedding into surface defects and reacting with lattice oxygen. While the catalyst particles were generally well-dispersed, some degree of agglomeration was

noted. Both calcination temperature and duration played critical roles in crystal development; however, excessive conditions led to sintering of active sites, thereby diminishing catalytic efficiency.

Overall, the findings present a viable strategy for synthesizing high-performance solid superbases using SnO_2 as a support. The produced biodiesel demonstrates potential for use in fuel, power generation, and other energy applications.

Building upon this work, future research will focus on the following directions: systematically evaluating the catalyst's reusability and investigating its deactivation and regeneration mechanisms; employing a combination of advanced characterization techniques and theoretical calculations to elucidate the precise structure of the active sites and the corresponding reaction mechanism. Furthermore, potential intermediates in the transesterification process will be isolated and identified to construct a more comprehensive reaction network, providing a theoretical foundation for the rational design of catalysts and the optimization of the process.

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Conflict of Interest

The authors declare that there is no conflict of interest regarding the publication of the paper.

Author Contribution

*The authors confirm contribution to the paper as follows: **study conception and design:** Zeng Feihu, SyYi Sim; **data collection:** Zeng Feihu; **analysis and interpretation of results:** Zeng Feihu, Wang Zhiwen, SyYi Sim; **draft manuscript preparation:** Zeng Feihu, Wang Feng. All authors reviewed the results and approved the final version of the manuscript.*

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