

Adsorption Efficiency and Isotherms of COD and Color Using Limestone and Zeolite Adsorbents

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Abstract: Leachate is a liquid generated due to rainwater percolation through the wastes in a landfill or dumping site that may contain high levels of organic matter including both biodegradable and non-biodegradable which major source of water pollution. In this research work, landfill leachate has been characterized and found to contain very high COD and color. Adsorption process was performed to find out the performance of different combinations ratio between limestone (LS) and zeolite (ZEO). The removal efficiencies of different ratios were examined for reduction of COD and color. The optimum mixture ratio of adsorbents (LS:ZEO) at 10:30 and 15:25 were found to be more effective in reducing COD and color respectively as compared with the use of individual media. The highest removal percentage were found at approximately 55% of COD and 76% of color with 120 minutes of contact time, 200 rpm in shaking speed at pH7. The Langmuir adsorption isotherm model exhibited a better fit with high correlation $R^2=0.9991$ for COD and $R^2=0.9827$ for (color) respectively, which implies that the adsorption of leachate in this study onto LS-ZEO is homogeneous with monolayer. It was observed that limestone and zeolite mixture provides an alternative medium for removing COD and color at a considerably lower cost.

Keywords: Limestone, Zeolite, Composite, COD, Color, Adsorption

1. Introduction

Landfills is the most common techniques to organize waste disposal in many places around the world. It is the most economical and environmentally acceptable technique for eliminating and disposing municipal and industrial solid wastes [1]–[4]. Landfill leachates usually may contain high load of organic matter including both biodegradable and non-biodegradable, high ammonia nitrogen content, heavy metals, inorganic salts, and chlorinated organics [2]. When a highly contaminated landfill leachate is directly discharged into the environment, it may percolate through soils and subsoils, seriously threatening the public health, and ecosystem. Therefore, pollutants removal has become a very important concern in leachate treatment over recent decades [3].

There are many factors affecting the characteristics of landfill leachate such as age of landfill, hydrogeology of the site, quality and quantity of solid waste, site climate, season, biological and chemical processes occurring in the landfill, the amount of precipitation and percolation of rainwater, landfill morphology, waste

depth, landfill condition, and operation of facilities [4]. Old (Stabilized) leachate characterized as a very low biodegradable value (biochemical oxygen demand [BOD]/chemical oxygen demand [COD] ratio which is difficult to biologically proceeds. The variation of biodegradability (BOD_5/COD) in leachate was attributed to the different types of leachate that were categorized based on landfill age and leachate decomposition. Generally, BOD_5/COD ratio of young (<1 years), intermediate (1–5 years), and stabilized (>5 years) leachate was reported as 0.5–1.0, 0.1–0.55, and <0.1, respectively [5].

Adsorption is a relatively simple physico-chemical technique and may be employed successfully for the treatment of stabilized landfill leachates. Basically, adsorption is a mass transfer process by which a substance is transferred from the liquid phase to the surface of a solid, and becomes bound by physical and chemical interactions. Today, there has been an increases focus on the use of low-cost materials (e.g., agricultural waste or natural polymers and by-products of industrial processes) to achieve appropriate leachate treatment or as

an alternative approach to conventional adsorbent for water and wastewater treatment due to its availability in local places and environmentally friendly materials.

Application of adsorbents based on zeolite has certain benefits over conventional methods applied for the water and wastewater treatment. Zeolite is naturally hydrated aluminosilicate mineral that belongs to mineral class “tectosilicates” and highly porous material [6]. It has a natural negative charge which gives it the capacity to adsorb cations. Zeolites have great potential as effective adsorbents in numerous processes of purification of drinking water and wastewater [7], removal of ammoniacal nitrogen ($\text{NH}_3\text{-N}$), dissolved organic matter, color, heavy metals from landfill leachate [8], [9], and many others.

It has been reported that mixture of zeolite and limestone could effectively remove color and $\text{NH}_3\text{-N}$, COD and Fe from landfill leachate [8], [9]. The use of limestone and zeolite in leachate treatment is not well established. Rosli [9] state that composite material has also been developed for many purposes, such as improving adsorptive properties or producing low-cost adsorbents. In line with the above, this study has combined two types of minerals to improve the adsorption properties and minimizing the treatment cost by substituting partially of zeolite with limestone. The effect of zeolite and limestone ratio toward COD and color removal efficiency are investigated throughout this study. This was obtained by identifying the optimum composition of the adsorbate medium using batch technique. Also, the Langmuir and Freundlich models were used to analyze the adsorption equilibrium. Thus, the results would be useful in establishing the removal pattern of each parameter in landfill leachate.

2. Materials and Method

2.1 Landfill Leachate Sampling

The sampling method for leachate from Simpang Renggam Landfill was in accordance with procedures described in Standard Methods for the Examination of Water and Wastewater [10]. Leachate was obtained manually from a pond in 20-L high-density polyethylene plastic containers. The samples were immediately transported to the laboratory and stored in a cold room at 4°C prior to experimental use to minimize biological and chemical reactions. All reagents used in this study were of analytical grade. The characteristics of the leachate are illustrated in Table 1.

2.2 Preparation of Adsorbents

Limestone and zeolite (clinoptilolite) used in this study were purchased from marble factory and PT. Anugerah Alam Sdn. Bhd. respectively. The preparation was conducted according to the procedure outlined by [8], [9]. Media density was determined conventionally (i.e., weight per volume of media). Both limestone and

zeolite were ground to obtain a particle size of less than $150\ \mu\text{m}$ using ceramic ball mill.

2.3 Optimum Ratio

The optimum ratio between limestone and zeolite in this study were determined based on previous researcher proposed for various amounts (by weight) [9]. Different range of selected mixture ratios of LS and ZEO were used i.e. 0:40, 5:35, 10:30, 15:25, 20:20, 25:15, 30:10, 35:5, and 40:0. The batch equilibrium experiments were conducted by mixing a fixed amount of media (as mentioned above) with 100 mL of raw leachate sample in a 250 mL conical flask at pH7, agitation speed 200 rpm, and 120 minutes contact time. The optimum mixture ratios were determined which reveal in terms of achievable maximum removal of COD and color parameters. Three replicates per sample were done and the average results were used. The removal efficiencies of COD and color in the solution was evaluated by using Eq. (1).

$$E (\%) = [100 (C_i - C_f) / C_i] \quad (1)$$

where, C_i and C_f are the initial and the equilibrium of all parameters concentrations of leachate in mg/L, respectively.

2.4 Adsorption Equilibrium

The isotherm experiments were carried out by contacting 4.0 g of the LS-ZEO adsorbents with 100 mL of different leachate concentrations (100 to 10-degree dilution) in 250 mL conical flask allowing sufficient time, 120 min, for adsorption equilibrium. The amount of adsorbed LS-ZEO (mg/g) was calculated based on a mass balance equation as given by the following equation (2):

$$q_e = (C_o - C_e) V / m \quad (2)$$

where, q_e is the equilibrium sorption capacity (mg/g), C_o and C_e is the initial and equilibrium COD and color concentrations in the leachate (mg/L), m is the mass of used LS-ZEO adsorbents (g), and V is the volume of the leachate solution (L). In order to describe the relationship between the amount of COD and color, Langmuir and Freundlich models were applied.

2.5 Adsorption Isotherm Models

The adsorption equilibrium data for COD and color on LS-ZEO were analyzed in terms of the Langmuir [11] and Freundlich [12] adsorption isotherm models.

The conventional Langmuir parameters were obtained by fitting the experimental data to the linearized equation derived from equation (3):

$$1/q_e = [1/q_m K_L] 1/C_e + 1/q_m \quad (3)$$

The parameters of q_m and K_L were obtained from the slope and intercept of the Langmuir plot of $1/q_e$ vs $1/C_e$ respectively.

The Freundlich parameters were obtained by fitting the experimental data to the linearized equation derived from equation (4):

$$\ln q_e = \ln K_F + 1/n \ln C_e \tag{4}$$

The parameters of K_F and n_F obtained from the intercept and slope of the Freundlich plot of $\ln q_e$ vs $\ln C_e$ respectively.

In order to predict the adsorption efficiency of the favorability of adsorption process, dimensionless parameter of the equilibrium known as separation factor, S_F was determined by using the following equation (5):

$$S_F = 1 / 1 + K_L C_o \tag{5}$$

There are four probabilities for the S_F values that indicates the adsorption nature to be unfavourable ($S_F > 1$), linear ($S_F = 1$), favourable ($0 < S_F < 1$) or irreversible ($S_F = 0$) [11].

2.6 Leachate Analysis

COD concentration was determined using closed reflux and Colorimetric Method (5220-D). Color measurement was reported as true color assayed at 455 nm using a HACH/DR6000 spectrophotometer and reported as platinum-cobalt (Pt-Co) method, the unit of color being produced by 1 mg platinum/L in the form of chloroplatinate ion. The samples were filtered using 0.45 µm filter paper before each measurement. All methods were adapted from the Standard Methods for the Examination of Water and Wastewater [10]. All tests were conducted in triplicates to obtain consistent results at room temperature $25 \pm 2^\circ\text{C}$.

3. Results and Discussion

3.1 Leachate Characteristics

Leachate sample were collected from the pond of landfill site and analyzed to determine the initial content of pollutants such as COD, pH, BOD5, color, suspended solids, NH3-N, and iron (Fe). The characteristics of leachate are illustrated in Table 1. The pH value of these samples was about 8.05 – 8.32, with rather high non-biodegradable organic content (BOD5 = 156 – 329 mg/L; COD = 2440 – 2990 mg/L), which corresponds to the average BOD5/COD ratio of 0.09. It is apparent that the collected samples may be classified as stabilized or old leachate [13]. Thus, adsorption may work well for this type of leachate [14].

Table 1 Characteristics of raw leachate from Simpang Renggam Landfill Site

Parameter	Values			Std. Dev.	MEQA [15]
	Min.	Max.	Ave.		
pH	8.05	8.32	8.19	0.11	6.0-9.0
SS (mg/L)	143	213	177.22	22.63	50
NH ₃ -N (mg/L)	1555	2010	1765.34	190.54	5
COD (mg/L)	2440	2990	2739.06	225.68	400
BOD ₅ (mg/L)	156	329	249.45	61.51	20
BOD ₅ /COD	0.06	0.12	0.09	0.02	-
Fe (mg/L)	6.45	8.94	7.19	0.93	5.0
Color (Pt-Co)	4061	4748	4539.56	260.00	-

3.2 Optimum Ratio

3.2.1 Effect of Different Ratio Towards COD

See Fig. 1. The figure shows COD-removal efficiency against different ratios of limestone and zeolite. More than 42% of COD with an intensity of up to 2990 mg/L was removed from the stabilized landfill leachate with ZEO as the sole media. While, the using of LS alone (mixture ratio 40:0) produces the lowest result with 33% COD removal compared to individual media (ZEO alone at mixture ratio 0:40) and the several mixture ratios of both adsorbent. The minimum ratio of ZEO that achieved the greatest COD removal was considered as the optimum mixture. The result also indicates that the optimum ratio was at 10:30 (consist of 25% LS and 75% ZEO), where the removal percentage of COD remained constant (although the percentage of ZEO increased) with 55% of COD removal. In other words, about 25% of ZEO could be replaced by LS at maximum COD removal.

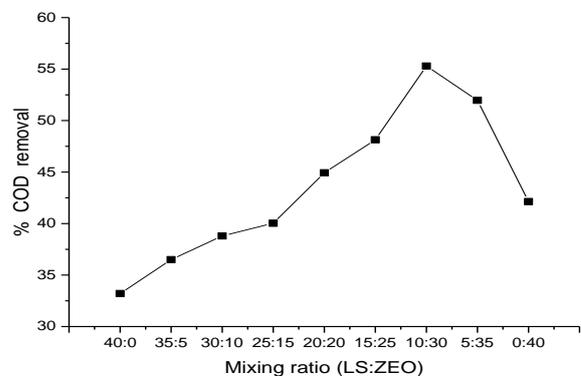


Fig.1 Percentage of COD removal against different ratios of limestone and zeolite

3.2.2 Effect of Different Ratio Towards Color

See Fig. 2. The figure shows the color-removal efficiency corresponding to different ratios of limestone and zeolite.

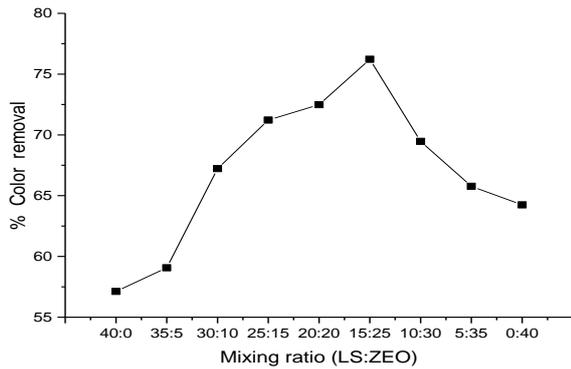


Fig.2 Percentage of color removal against different ratios of limestone and zeolite

From the Fig. 2, the minimum ratio of ZEO that achieved the highest color removal was considered as the optimum mixture. More than 76% of color with an initial concentration of 4748 mg/L was removed by a combination of LS–ZEO adsorbent at mixing ratio 15:25 by weight, where consist of 37.5% LS and 62.5% ZEO that considered as an optimum ratio. There will be no increased in the percentage of color removal after increasing the percentage of ZEO. At the maximum color removal, this ratio is taken as the optimum replacement and approximately 37.5% of ZEO could be replaced by LS. However, the using of LS alone (mixture ratio 40:0) did not produce satisfactory results with less than 58% COD removal.

Aziz was reported that color is a common pollutant in landfill leachate [16]. Classically, stabilized leachate contains high levels of organic substances such as humic and fulvic compounds, which can be indicated by leachate color that may cause the water to turn yellow, brown, or black. COD is defined as the amount of oxygen required to completely oxidize organic constituents to carbon dioxide and water [17]. The decrease in BOD₅/COD ratio results also in the decrease of treatment efficiency [18-28]. The findings of current study are in accordance with those stated in literature [6], [18]. COD and color treatment efficiency is clearly enhanced by using combination of LS and ZEO for both parameters removal as compared to individual media only.

3.3 Adsorption Isotherm

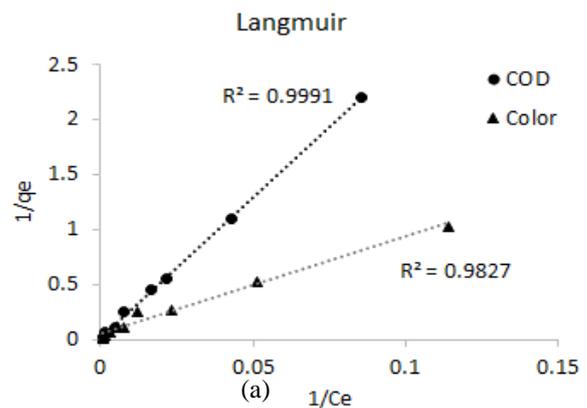
See Fig. 3. The figure shows the plots of COD and color onto LS-ZEO for Langmuir and Freundlich isotherms. The coefficient and parameters of determination, R^2 are shown in Table 2.

As can be seen from Fig. 3, the Langmuir isotherm fits the data better than Freundlich isotherm. This is also confirmed by the high value of regression coefficient (R^2) in case of Langmuir (0.9991) for COD and (0.9827) for color compared to Freundlich (0.9894) for COD and

(0.9679) for color, and these indicate that the adsorption of both parameters onto LS-ZEO takes place as monolayer adsorption on a surface that is homogenous in adsorption affinity, where the maximum uptake capacity (q_m) of COD and color were 41.32 mg/g and 20.62 mg/g respectively (Table 2). In the present study the value of n was higher than the unity, indicating that the adsorption process was favourable under the studied conditions. The S_F values for the adsorption of COD and color onto LS-ZEO are in the range of 0.0370–0.9727 (Figure not shown), representing that the adsorption is a favourable process and that at high initial COD and color concentrations the adsorption is nearly irreversible. This is an agreement with similar finding reported by other researchers [8], [11].

Table 2 Langmuir and Freundlich adsorption isotherm parameters

	Langmuir			Freundlich		
	q_m (mg/g)	K_L (L/mg)	R^2	n	K_F	R^2
COD	41.32	9.39×10^{-4}	0.9991	1.09	5.10×10^{-2}	0.9894
Color	20.62	5.48×10^{-3}	0.9827	1.19	1.41×10^{-1}	0.9679



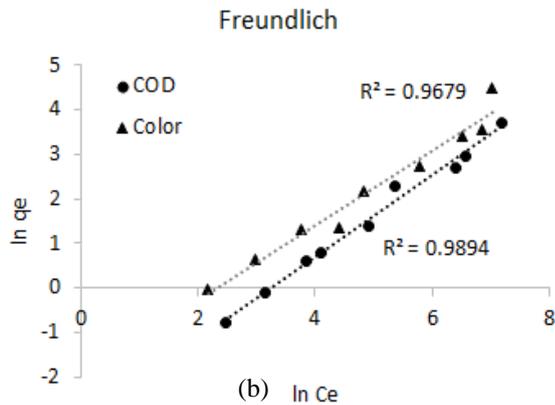


Fig.3 Plots of (a) Langmuir and (b) Freundlich isotherms for COD and color adsorption onto LS-ZEO

4. Summary

In this study, the result showed that limestone and zeolite combination was shown the capability for removal COD and color from stabilized landfill leachate. It should be noted that the best mixture ratio of LS and ZEO at 10:30 with the maximum COD removal of 55% whereas 15:25 with the maximum color removal of 76%. The equilibrium data were fitted to the Langmuir and Freundlich isotherm models. The Langmuir model best fitted the equilibrium data over the entire concentration range studied. The obtained adsorption capacity for the COD and color were a good indicator of the LS-ZEO potential for its use in the adsorption system. Therefore, for further works, adsorption kinetic is suggested to be taken into account to investigate the adsorption processes of COD and color onto LS-ZEO.

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