

Modeling of InGaAs/InGaP/GaAs/AlInP/Ge-Based Five Junction Solar Module with Wafer Bonding for Efficiency Improvement

Muhammad Shehram¹, Muhammad Najwan Hamidi^{1*}, Aeizal Azman
Abdul Wahab¹, Mohd Khairunaz Mat Desa¹

¹ School of Electrical & Electronic Engineering,
Universiti Sains Malaysia, 14300 Nibong Tebal, MALAYSIA

*Corresponding Author: najwan@usm.my

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Abstract

The efficiency of solar photovoltaic (PV) modules is a major area of research as global interest in renewable energy grows. This study presents the design and simulation of a five-junction solar module aimed at significantly enhancing efficiency. Each junction is optimized with unique band gap energies, which are crucial for maximizing the module's performance. Higher band gap energy materials exhibit minimal lattice mismatch, while lower band gap materials present higher mismatches. These are effectively connected using wafer bonding, with AlInP serving as the window layer to further improve efficiency. The electrical performance of the multijunction solar cells is determined by a short-circuit current (J_{sc}) of 3.2/3.0/2.5/2.0/1.8 mA/cm² across the band gaps, leading to a total J_{sc} of 12.5 mA/cm². The open-circuit voltage (V_{oc}) values for each junction range from 2.45 V to 2.65 V, culminating in an overall V_{oc} of 12.8 V. The module achieves a peak power output of 10.5 W and a fill factor of 90%. Notably, the solar module, utilizing InGaP/InGaAs/GaAs/AlInP/Ge, reaches an efficiency of up to 46.7% with materials having a standard band gap length of 1.5 Å. Germanium (Ge), used as a substrate in the bottom junction, is pivotal in this efficiency improvement. These findings were validated through MATLAB/Simulink simulations, highlighting the potential of multijunction PV modules for high-efficiency solar energy conversion.

1. Introduction

In the current day, solar energy offers a promising way to address energy challenges and produce clean, environmentally friendly power. To increase the effectiveness of solar PV modules, extensive research is being done. Single solar cells have a lower efficiency, according to the available literature. However, by including an additional junction, the efficiency of the PV module can be increased by 3.7%. Aluminium indium phosphide (AlInP) has been used as a window layer to connect all the junctions in five junction solar modules, which reduces current leakage and allows for improved efficiency [1]. The usage of four junction solar modules with wafer bonding is an additional strategy for enhancing the performance of solar PV modules. These modules have a window layer and a bond length of 1.5 Å, which reduce current loss and make use of the entire solar spectrum, yielding an efficiency of 42% [2].

Conventional single-junction solar modules typically achieve efficiencies between 16% and 21%. To enhance efficiency, multijunction solar modules are designed to harness the full spectrum of sunlight by incorporating different materials that are sensitive to distinct wavelengths. III-V junction solar modules further improve PV

efficiency, with advancements reaching maximum performance [3]. These multijunction solar cells are often grown on germanium substrates to maximize efficiency, with designs evolving from four-junction to five-junction configurations. AllnP is used as a window layer in these cells, enhancing performance. AllnP, a semiconductor with a 2.0 eV bandgap, effectively converts photons into electrical energy. It consists of AlP and InP alloys, known for their high-temperature tolerance and excellent optical properties [4].

Direct wafer bonding is employed to connect the five junction solar modules, with a bonding thickness ranging from 20 to 30 micrometers. To optimize the performance of the solar modules, all cells are fabricated on a germanium substrate [5]. The thickness of the wafer bonding helps minimize current loss, as the germanium substrate generates the maximum current. The mobility of charge carriers remains uninterrupted within the germanium-based substrate, and direct wafer bonding enhances the flow of charge carrier mobility [6].

The five junction solar modules' characteristic curve is plotted using the MATLAB/Simulink model. This makes it possible to calculate numerous parameters like J_{sc} , V_{oc} , and output power. For optimal connectivity, it is essential to guarantee a suitable voltage match between the top and bottom cells of the PV modules [7]. Additionally, the solar irradiance's intensity affects how well multijunction PV modules operate. During testing, the five junction solar modules are exposed to $1000\text{W}/\text{m}^2$ of radiation while maintaining a 1.5 \AA bond length for every junction. The five junction solar PV modules with appropriate bond energy across all junctions have a high efficiency [8].

The presence of multiple junctions in multijunction solar cells contributes to their exceptionally high theoretical efficiency, resulting in improved performance for multijunction PV modules. It is worth noting that the optimal number of junctions for achieving a balance between efficiency and cost-effectiveness is five or less. As the number of junctions increases, there is a corresponding increase in optical and series connection losses, making five junction solar modules particularly suitable for achieving excellent performance [9]. To further enhance the theoretical efficiency of multijunction PV modules, efforts are made to minimize reflection losses. This is accomplished through the design of an anti-reflecting coating that effectively absorbs light within the 300-1800nm wavelength range, thereby reducing reflections within that specific range [10].

Due to its shorter wavelength, the top layer of multijunction solar modules can collect photons that are emitted sooner. The multijunction modules become more effective as a result. By lowering the recombination rate and raising photon generation, efficiency is further improved. Additionally, the addition of a window layer and enhanced wafer bonding and material thickness increase the efficiency of multijunction PV modules [11]. By lowering photon recombination, the window layer is essential for improving the performance of multijunction solar modules. A GaAs window layer is used in this investigation to increase module efficiency [12].

The process of wafer bonding is employed at room temperature to integrate germanium as a substrate in five junction solar modules. All four junctions are connected through molecular beam epitaxy. The implementation of wafer bonding allows for the arrangement of sub-cells within the multijunction solar modules, resulting in an efficiency increase of up to 42% [13]. The efficiency of multijunction PV modules is also influenced by bond resistance. By utilizing wafer bonding techniques, the bond resistance is minimized, leading to an enhancement in the efficiency of the multijunction PV modules [14].

By utilizing AllnP as a window layer and InGaAs as the back surface field layer, the recombination process of photons is minimized, resulting in the maximum performance of multijunction PV modules. This reduction in recombination leads to an increase in V_{oc} , contributing to improved overall performance [15]. When wafer bonding is conducted under high pressure and elevated temperature, the V_{oc} and fill factors are significantly high. Additionally, maintaining a bond length of 1.5 \AA ensures that the J_{sc} remains constant, while the efficiency of multijunction PV modules increases, thereby meeting future energy demands [16].

At both the cell and module levels, multijunction solar cells are developed and defined in terms of their performance and characteristic curve. In [17], the multijunction PV fabrication process as well as the material properties are discussed. Ge in the bottom cell and InGaAs in the middle cell during the multijunction solar module manufacturing process increase the V_{oc} capacity, while Ge in the bottom cell increases the J_{sc} value for increased efficiency [18].

A key objective for many researchers is to develop high-performance solar cells. The first generation of solar modules, based on silicon, utilized only a narrow spectrum of sunlight and had efficiencies below 20%. To improve this, multijunction solar modules have been designed using materials with varying bandgap energies, optimizing efficiency while minimizing heat loss [19]. Today, multijunction PV modules are gaining popularity due to their higher efficiency and reduced cost per unit of electricity. Their improved performance is attributed to lower resistance, reduced heat loss, and decreased recombination rates in the cells [20].

The presence of an intermediate layer plays a significant role in enhancing the efficiency of multijunction solar cells by improving electrical current conductivity and transparency. In triple junction solar cells, the use of graphene as an intermediate layer alongside InGaP/GaAs/InGaAs results in a notable improvement in module conversion efficiency, with potential gains of up to 30.91% [21]. Specific layers are strategically designed to enhance light absorption and increase photocurrent generation, and the materials used in these layers greatly impact the performance of multijunction solar cells. The interconnected layer serves to establish electrical and

optical connections between sub cells in multijunction solar cells, minimizing heat loss. Commonly, polymeric materials or metal oxides are utilized as the interconnected layer [22].

A recent study demonstrated that employing a band gap gradient significantly improves the V_{oc} in Cu(In, Ga)Se₂ and Cu(Zn, Sn)Se₂ thin-film solar cells. A novel band gap region, based on Cd(O, S, Se, Te), was integrated within the same crystal structure, in conjunction with a commercial SnO₂ buffer layer at the junction. This configuration resulted in a system efficiency of 20.03% and a V_{oc} of 0.863V [27]. Silicon heterojunction solar cells have also been designed to enhance PV efficiency by incorporating a P-type doped nanocrystalline silicon layer and a transparent oxide layer with low sheet resistance at the rear junction. This design achieved a power conversion efficiency of 26.81% and a fill factor of 86.59% [28].

In another study on thin-film triple-junction solar cells, AlGaAs/GaAs/GaAsBi with a 1.0 eV dilute bismuth component was analysed. A step-graded buffer layer was introduced to improve the crystalline quality of the absorber, achieving an efficiency of 19.1% under the AM 1.5G spectrum [29]. While the efficiency of PV panels generally increases with the number of junctions, it may decrease if the bottom cell has a low band gap. Enhancing the band gap of the lower junction improves panel performance, with five or fewer junctions being the most economically feasible option [30].

The performance of solar cells has steadily improved by utilizing a broader light spectrum. In recent years, perovskite and organic solar cells have gained significant attention due to their simplified fabrication processes, reduced equipment costs, and economic advantages [31]. A study highlighted perovskite-silicon triple-junction solar cells as a promising next step for achieving higher efficiency in multijunction solar cells at a lower cost. These cells achieved a record-high V_{oc} of over 2.8 V, made possible by using the gas quenching method to deposit the top perovskite layer and connect the perovskite layers [32]. Additionally, dual-junction solar cells, which incorporate III-V semiconductor materials with varying band gaps, improve PV efficiency by better absorbing the solar spectrum, achieving an overall efficiency of 35.15% [33].

A recent study introduced single-junction solar cells with a metasurface layer to enhance performance, achieving an absorption efficiency of 97.86% and a power conversion efficiency of 30.87% [34]. Additionally, anti-reflective coatings were applied to triple-junction gallium-arsenide solar cells to minimize reflection losses and improve absorption, reducing reflectivity to as low as 5.506%. This design, implemented in the window layer, significantly boosted the performance of multijunction solar cells [35]. Another study examined III-V multijunction solar cells under ultra-high concentration conditions, with temperature measurements up to 85°C and a solar concentration of 2200 suns [36]. Research also explored the effects of varying thicknesses in the top and middle cells on overall efficiency, along with power deviations caused by different positions and densities of interface defects [37]. Table 1 summarizes the different types of solar cells reviewed.

This work presents the design of a five-junction solar module aimed at improving solar module efficiency by utilizing the full spectrum of sunlight. Each additional junction absorbs a different portion of sunlight, reducing panel temperature and enhancing efficiency. The proposed PV module comprises five junctions and five layers, optimizing efficiency across the entire solar spectrum. The use of AlInP as a window layer and Ge as a substrate helps achieve maximum fill factor and quantum efficiency while minimizing recombination. These design features make the module more efficient than conventional alternatives. In this design, the interconnected layer of AlInP connects the sub-cells both mechanically and electrically, reducing optical losses and boosting photon generation. The interconnected layer, also known as the window layer, enhances the transparency of the solar cells, allowing for maximum photocurrent generation and increasing the overall efficiency of the five-junction module. Additionally, InGaP/InGaAs/GaAs/AlInP layers are grown on germanium substrates to maximize the efficiency of multijunction solar cells. The germanium-based substrate increases the number of minor charge carriers, reducing recombination and enhancing photocurrent generation, thereby further improving the efficiency of multijunction solar modules

2. Methodology

2.1 Five junction solar modules

By incorporating an additional junction composed of unique materials and properties, the performance of multijunction solar modules is significantly improved. This addition enhances the efficiency of the modules by introducing a junction with a thickness ranging from 10 to 20 μm . Each band gap within the junctions possesses a distinct value. The top junction is designed to absorb shorter wavelengths of light, while the bottom band gap is optimized for capturing higher wavelength spectra. The first junction has an energy level of 1.89 eV, followed by the second junction with an energy level of 1.65 eV, the third junction with 1.45 eV, the fourth junction serving as a window layer with germanium and possessing an energy level of 2.0 eV, and finally, the last band gap is germanium-based with a band gap energy of 0.65 eV. Each band gap is electrically and mechanically connected to the adjacent band gap through tunnel junctions as shown in Fig. 1.

Table 1 Classification of various solar cell types along with their efficiencies under standard global conditions of AM1.5G spectrum, 1000 W/m² irradiance, and a temperature of 25°C

Type	Efficiency %	V _{oc} (V)	J _{sc} (mA/cm ²)	Fill factor %	Test center	Description
Silicon-Based Solar Cells						
Si (Crystalline)	25.0	0.706	42.70	82.8	Sandia (3/99)	UNSW, p-type PERC [38]
Si (Crystalline)	26.7	0.738	42.65	84.9	AIST (3/17)	n-type rear IBC Kaneka [39]
Si (Amorphous)	10.2	0.896	16.36	69.8	AIST (7/14)	AIST [40]
Si (Monocrystalline)	11.9	0.550	28.72	75.0	AIST (2/17)	AIST [41]
Group III-V Solar Cells						
GaAs	29.1	1.127 2	29.78	86.7	FhG-ISC (10/18)	Alta devices [42]
InP	24.2	0.939	31.15	82.6	NREL (3/13)	NREL, Crystalline Cell [43]
Chalcogenide-Based Solar Cells						
CIGS	23.6	0.767 1	38.30	80.5	FhG-ISC (1/23)	Evolar/UppsalaU [42]
CdTe	22.3	0.898 5	31.69	78.9	NREL (2/23)	First solar [42]
CZTS	11.4	0.745 8	21.79	69.9	NPVM (5/23)	UNSW (Cd-free) [42]
Solar Cells with Emerging Materials						
Perovskite	26.0	1.19	26.0	84.0	JET (3/23)	IoS/CAS [42]
Organic	19.2	0.913 5	26.61	79.0	NREL (3/23)	SJTU [44]
Dye-sensitized	13.0	1.039 6	15.55	80.4	FhG-ISE (10/20)	EPFL [45]
Multijunction Solar Cells						
GaInP/GaAs	39.5	2.997	15.44	85.3	NREL (9/21)	NREL Multiple QW [42] [48]
5 Junction (bonded)	38.8	4.767	9.564	85.2	NREL (7/13)	Spectrolab, 2-Terminal [42]
6 Junction (Monolithic)	39.2	5.549	8.457	83.5	NREL (11/18)	NREL, Inv. Metamorphic [46]
Perovskite/Si	33.7	1.974	20.99	81.3	JRC/ESTI (5/23)	KAUST, 2-Terminal [42]
Perovskite/Perovskite	29.1	2.154	16.51	81.7	JET (12/22)	NanjiangU/Renshine [47]
Perovskite/Organic	23.6	2.136	14.56	75.56	JET (3/22)	NUS/SERIS, 2-Terminal [48]

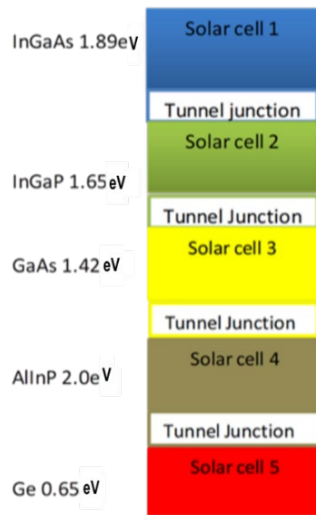


Fig. 1 The proposed five junction solar module

By reducing photon recombination and enhancing the generation of photocurrent, interconnect layers play a critical role in increasing the efficiency of multijunction solar cells. AllnP-based window layer is implemented in this proposed design to enhance the performance of the five junction solar cells. Due to the AllnP material's high band gap energy, higher wavelength light can be efficiently absorbed and converted into usable energy. The performance of the multijunction solar cells is improved by this choice of window layer, which also helps to improve photocurrent generation.

2.2 Design Process of Five Junction Solar Modules

Fig. 2 shows the fabrication process of the proposed five-junction solar cells. The top cell in the multijunction solar modules is based on InGaAs, featuring a band gap energy of 1.89 eV, which gives it a blue appearance. This top cell is adept at absorbing shorter wavelength light and enhancing the ejection of electrons from the solar modules. Unlike simple solar cells, where early ejected electrons often dissipate as heat and reduce efficiency, this property significantly boosts the efficiency of multijunction solar modules.

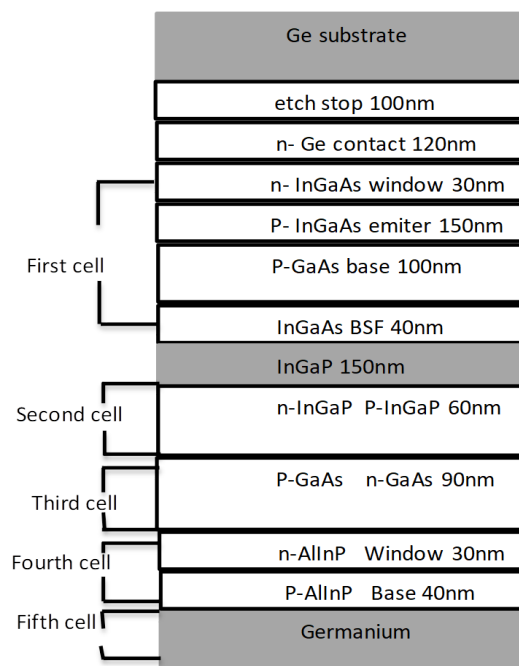


Fig. 2 Structure of the proposed five junction solar module with window layer and wafer bonding

The second cell, made from InGaP, has a band gap energy of 1.65 eV and a green colour. It includes a 30 nm thick window layer and itself is 60 nm thick, designed to absorb shorter wavelengths of light. The third cell, utilizing GaAs, displays a yellow colour and is engineered to absorb longer wavelengths. With a band gap energy of 1.424 eV and a thickness of 90 nm, this cell effectively converts a broad spectrum of sunlight into electrical energy.

The fifth junction incorporates AllnP as a grey-coloured window layer with a band gap energy of 2.0 eV, efficiently absorbing longer wavelengths. This 30 nm thick window layer is strategically placed between junctions to regulate electron flow. The final cell, based on germanium, appears red and has a band gap energy of 0.65 eV. Positioned at the bottom of the module, this germanium-based cell absorbs longer wavelengths of light. These carefully selected materials and their strategic placement enhance the overall efficiency of the five-junction solar modules.

3. Mathematical Modelling of Five Junction Solar Module

The performance of multijunction solar modules is assessed by evaluating parameters such as J_{sc} , V_{oc} , fill factor, and efficiency. These parameters are defined and results are obtained using the MATLAB/Simulink model. The J_{sc} for the five-junction solar modules is calculated using Equations (1) and (2). J_{sc} consists of two components, which are dark current and light-generated current (IL). Dark current is the current produced by the p-n junction in the absence of illumination, while IL is generated when the module is exposed to sunlight [23][24][25].

$$J_L = J_{sc,1} - J_{0,1} \left[\exp\left(\frac{q(V_i + JLARs,1)}{nKT}\right) - 1 \right] + J_{sc,2} - J_{0,2} \left[\exp\left(\frac{q(V_i + JLARs,1)}{nKT}\right) - 1 \right] + J_{sc,3} - J_{0,3} \left[\exp\left(\frac{q(V_i + JLARs,1)}{nKT}\right) - 1 \right] + J_{sc,4} - J_{0,4} \left[\exp\left(\frac{q(V_i + JLARs,1)}{nKT}\right) - 1 \right] + J_{sc,5} - J_{0,5} \left[\exp\left(\frac{q(V_i + JLARs,1)}{nKT}\right) - 1 \right] \quad (1)$$

$$J_{sc} = -J_L \quad (2)$$

Equation (3) can be utilized to calculate the V_{oc} of the module. The voltage across the five-junction solar module is at its highest when the current flowing through the PV module is at its minimum.

$$V_{oc} = kBT/q \left[n_1 \ln \left(J_{sc,1} - \frac{J_l}{J_{0,1}} + 1 \right) + n_2 \ln \left(J_{sc,2} - \frac{J_l}{J_{0,1}} + 1 \right) + n_3 \ln \left(J_{sc,3} - \frac{J_l}{J_{0,1}} + 1 \right) + n_4 \ln \left(J_{sc,4} - \frac{J_l}{J_{0,1}} + 1 \right) + n_5 \ln \left(J_{sc,5} - \frac{J_l}{J_{0,1}} + 1 \right) \right] \quad (3)$$

The fill factor (FF) represents the maximum output power of the solar module FF is the product of the maximum current and voltage. Equation (4) is used to calculate the FF for five a junction solar module in which 0.72 is the constant value for each junction.

$$FF = V_{oc} - \frac{\ln(V_{oc} + 0.72)}{V_{oc}} + 1 \quad (4)$$

The efficiency of the solar PV module is the ratio between the product of maximum PV voltage and maximum PV current to the theoretical maximum power of the module at any irradiance of the sunlight, which can be determined by using the equation (5).

$$\eta = \frac{P_{out}}{P_{in}} = \frac{V_m J_m}{P_{in}} \quad (5)$$

4. Results

4.1 Five Junctions Solar Module

Fig. 3 presents the five-junction solar module modelled in MATLAB/Simulink software. The current-voltage (I-V) characteristic, J_{sc} , V_{oc} , and FF are calculated using the proposed model and the equations presented in Chapter 3. As previously mentioned, the five junctions solar module is capable of absorbing the full spectrum of light in generating electricity with increased efficiency.

Fig. 4 depicts the efficiency of each junction as a function of wavelength. All junctions exhibit an efficiency of 46.7%. The first junction operates within the wavelength range of 300 nm to 400 nm, while the second junction

operates within the range of 400 nm to 500 nm. The third junction operates at a wavelength of 700nm, whereas the fourth and fifth junctions operate within the range of 800 nm to 1000 nm. The first junction is particularly responsive to blue light and shorter wavelengths. The second junction, characterized by its green colour, efficiently absorbs and converts green light into electrical energy. The third junction is sensitive to yellow light, while the fourth junction is grey and exhibits sensitivity towards larger wavelengths. Lastly, the last junction, appearing red in colour, effectively absorbs longer wavelengths of sunlight. The efficiency of five junction solar modules is obtained by using the MATLAB/Simulink model where each sub cell produces its current voltage and peak power value according to the wavelength absorption.

Fig. 5 illustrates the characteristic curve of the five junction solar modules under the standard AM1.5 spectrum of sunlight. At the temperature of 25 °C and under the standard spectrum conditions, the voltage is recorded as 2.4 V, and the current is measured at 3.05 A.

Fig. 6 presents the J_{sc} of the five-junction solar module at various levels of irradiances from 400 W/m² to 800 W/m². With an increase in irradiance from 400 W/m² onwards, the J_{sc} value of the five-junction solar module also increases. At an irradiance of 800 W/m², the J_{sc} reaches its maximum value of 3.2 mA/cm². This peak value is achieved when the sun is at its highest intensity. Subsequently, as the irradiance decreases, the J_{sc} value also decreases accordingly.

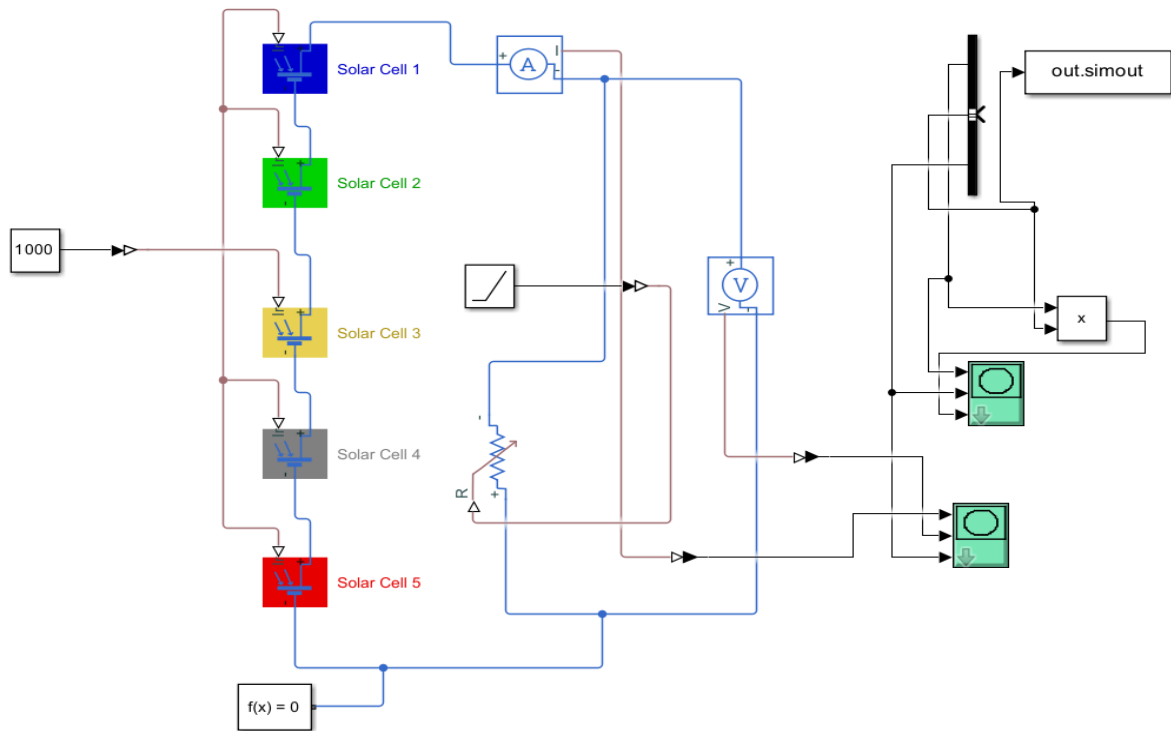


Fig. 3 MATLAB/Simulink model of the five junctions solar module

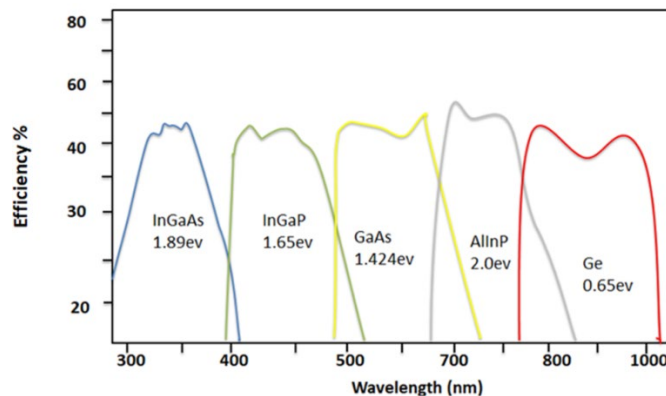


Fig. 4 Wavelength of light vs efficiency of each junction of the PV module

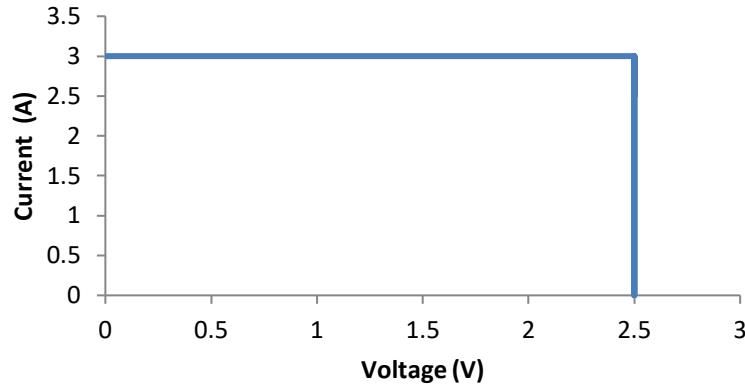


Fig. 5 Current vs voltage characteristic curve of five junction solar cells

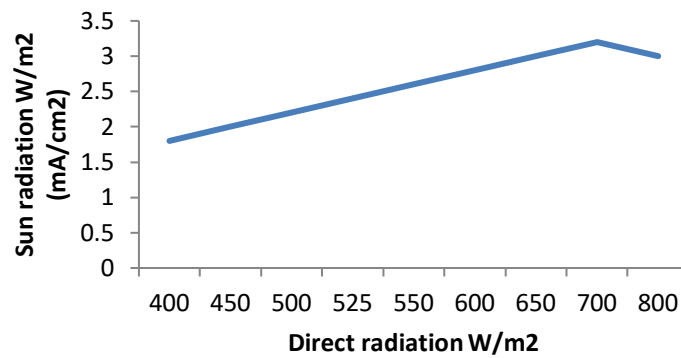


Fig. 6 Irradiance vs short circuit current of the five junction PV module

Fig. 7 depicts the relationship between the V_{oc} and irradiance for the five junction solar modules. At an irradiance of 400 W/m², the V_{oc} of the solar cell is recorded as 2.44 V. With an increase in the sun's value beyond 400 W/m², the V_{oc} of the solar cells also exhibits an upward trend.

The V_{oc} of the solar cells reaches its maximum value at an irradiance of 800 W/m², measuring 2.68 V. As the sun intensity decreases beyond this value, the V_{oc} of the five junction solar cells also decreases accordingly. Fig. 8 illustrates the peak power characteristics of the InGaAs, InGaP, GaAs, AlInP, and Ge junctions. At an irradiance of 400 W/m², the peak power of the five junction solar cells is recorded as 5.8 W. As the sun's intensity gradually increases, the peak power of the solar cells also increases, reaching its maximum value of 10.5 W at an irradiance of 800 W/m². However, as the sun's intensity decreases, the peak power of the solar cells also decreases accordingly.

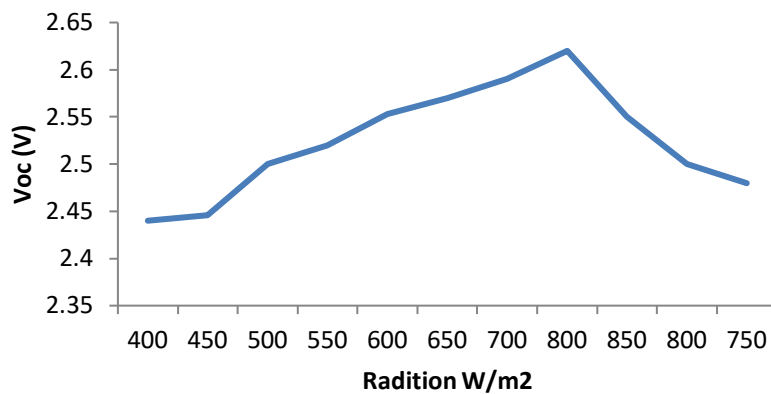


Fig. 7 Open circuit voltage vs irradiance of sunlight

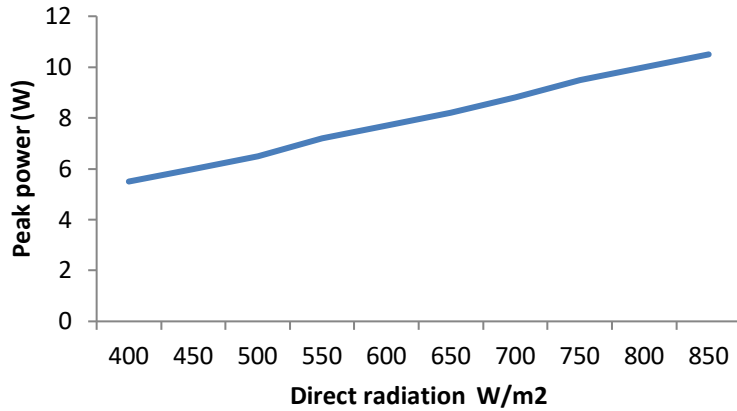


Fig. 8 Irradiance vs peak power of five junction PV module

Fig. 9 depicts the FF curve of the five junction solar cells in relation to the solar irradiance. The FF is a measure of the total output power generated by the five junction solar cells, which is the product of the voltage and current. It is influenced by factors such as the J_{sc} , V_{oc} , and peak power of the solar cells.

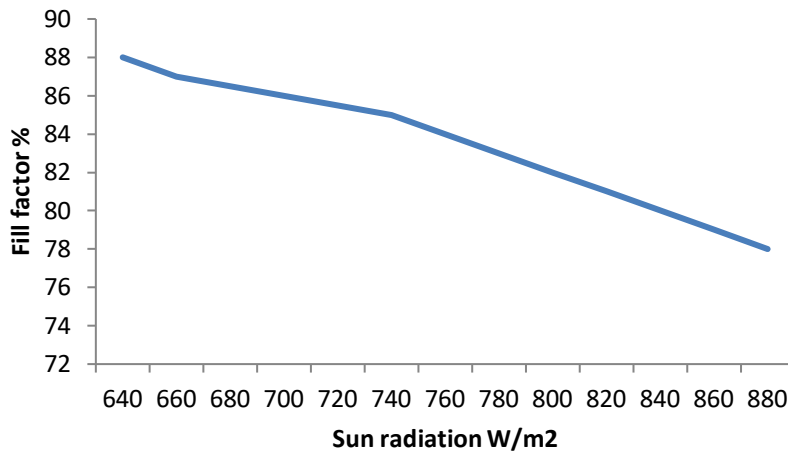


Fig. 9 Irradiance vs the fill factors of the solar PV

The FF reaches its peak at 640 W/m², with a maximum value of 90%, indicating the highest efficiency of the solar modules. However, as the irradiance decreases beyond this point, the FF gradually decreases. This reduction in FF is attributed to the decrease in both the J_{sc} and the V_{oc} . During peak daylight hours, the maximum irradiance typically ranges from 700 W/m² to 800 W/m². After this period, as the irradiance decreases, the FF of the PV module also decline accordingly.

The performance of the five junction solar cells was evaluated at the module level under specific conditions, with a temperature of 25 °C and an irradiance of 1000 W/m². The output characteristics are displayed in Fig. 10. The module has a peak power rating of 220 W, with the J_{sc} of 8 A and the V_{oc} of 37 V.

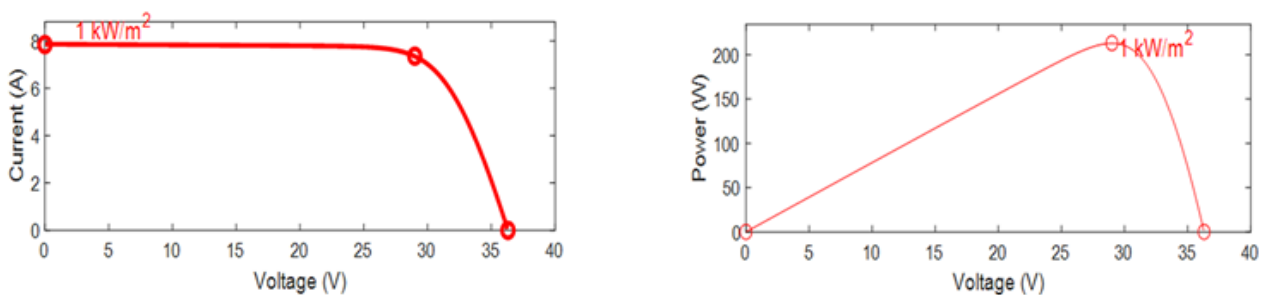


Fig. 10 Power characteristic curves of five junction solar modules

4.2 Comparison with Different Number of Solar Cell Junctions

In [26], a study reported an efficiency of 30.40% for triple-junction solar cells using InGaP/GaAs/Ge materials. Table 2 highlights the characteristic properties of these cells, which display low voltage levels and high J_{sc} . These factors can lead to increased heating effects, ultimately reducing overall efficiency. The triple-junction solar cells consist of three sub-cells that absorb specific wavelengths of sunlight, while the unused wavelengths contribute to thermal effects within the module. In [50], the properties of four-junction solar cells are discussed. The study experimentally designed a four-junction solar cells, achieving an overall efficiency of 44.7%. Similarly, in [51], five-junction solar cells are developed, reaching an efficiency of 35.1%. In this case, a GaInNAs lattice mismatch layer is utilized. In the five-junction solar cells used in this work, the inclusion of five sub-cells allows for the absorption of five distinct wavelengths of light, thereby minimizing heating effects and reducing recombination. The design features an AlInP window layer, known for its wide band gap energy, which helps lower recombination and enhance photocurrent generation. Ge is utilized as the substrate for band gap growth, further boosting photocurrent generation by increasing charge carrier production. The sub-cells are both electrically and mechanically connected through wafer bonding. As shown in Table 2, the voltage of the five-junction solar modules exceeds that of the triple-junction solar modules.

Table 2 Comparison of solar cells with different number of junctions

Materials	Band gap energy (eV)	V_{oc} (V)	J_{sc} (mA/cm ²)	FF %
Triple junction [26]				
InGaP [26]	1.890	1.4320	16.5000	90.8820
GaAs [26]	1.424	1.0400	28.8001	88.3919
Ge [26]	0.650	0.2210	47.6500	65.6580
Four junction [50]				
GaInP [50]	1.88	1.584	12.42	87.0
GaAs [50]	1.42	1.192	12.60	86.3
GaInAsP [50]	1.12	0.892	12.54	85.0
GaInAs [50]	0.74	0.500	13.69	83.5
Five junction [51]				
AlGaInP [51]	2.10	1.560	3.1	81.4
AlGaInAs [51]	1.70	1.120	2.9	81.2
GaInAs [51]	1.40	0.821	2.4	80.5
GaInNAs [51]	1.00	0.621	1.8	78.0
Ge [51]	0.67	0.321	1.6	75.0
This work				
InGaAs	1.890	3.2	2.65	90
InGaP	1.650	3.0	2.60	90
GaAs	1.424	2.5	2.56	88
AlInP	2.000	2.0	2.54	86
Ge	0.650	1.8	2.45	66

5. Conclusion

The efficiency of existing multijunction solar modules is limited, and this work aims to enhance their efficiency using unique materials with distinct band gap energy values. To achieve this, a five junction solar module is designed, which includes an additional junction to improve efficiency. The specific design presented in this work is based on InGaAs/InGaP/GaAs/AlInP/Ge materials, resulting in a solar module efficiency of 46.7%. The five cells of the solar module are interconnected using wafer bonding techniques, and window layers are incorporated between the cells. Performance testing of the solar cells and module is conducted under conditions of 1000 W/m² irradiance and a temperature of 25 °C. The irradiance directly impacts the module's performance, with higher intensities leading to improved performance. The output results are obtained through the utilization of a MATLAB/Simulink model. The results clearly demonstrate the enhancement achieved by the five junction solar modules, with the efficiency reaching 46.7%. In the future, the five-junction solar cell's efficiency can be boosted further by introducing an extra lattice mismatch layer. While incorporating additional junctions shows potential for elevating overall solar panel performance, the main hurdle is cost. Current research aims to make multijunction solar cells more affordable, a crucial focus for future development.

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Conflict of Interest

Author declared no known conflict of interest.

Author Contribution

The author contributions for this manuscript are as follows: **conceptualization, formal analysis, investigation, methodology, and draft manuscript preparation:** *Muhammad Shehram*; **funding acquisition, project administration, supervision, validation:** *Muhammad Najwan Hamidi*; **review and editing:** *Muhammad Najwan Hamidi, Mohd Khairunaz Mat Desa*; **work co-supervision:** *Aeizal Azman Abdul Wahab, Mohd Khairunaz Mat Desa*; *All authors reviewed the results and approved the final version of the manuscript.*

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